80.5	
[3.17]	
	25.4 HEX [1.00]
<u> </u>	7/0 // // 7/10
31.8	7/8-14 UNF-2A THD.
[1.25]	"2"

 $\emptyset 15.80 \pm 0.03$

 $[.622 \pm .001]$



NOTE:

- I.USE VALVE CAVITY C-10-2.
- 2.NET WEIGHT OF CARTRIDGE: 0.22 kg [.48 lb]
- 3. TORQUE INTO CAVITY:

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.ft]
STEEL CAVITY : 68-75 N.m [50-55 lbf.ft]

MC

DISTRIBUTION CODE(S)



