53.2	25.4 HEX. [1.00]
31.7	7/8 4 UNF - 2A " " " Ø 5.80 [.622]



NOTE:

I.USE VALVE CAVITY C-10-2.

2.NET WEIGHT OF CARTRIDGE: 0.22kg [.48 lb]

3. TORQUE INTO CAVITY:

 \oplus

THIRD ANGLE PROJECTION

DO NOT SCALE

DRAFT ANGLES ARE:

B SIZE

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.ft] STEEL CAVITY : 68-75 N.m [50-55 lbf.ft]

NUMBER

SCALE 1/1

DISTRIBUTION CODE(S)

SHEET I OF I

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MICROMETERS (MICROINCHES)

ARITHMETICAL AVERAGE

