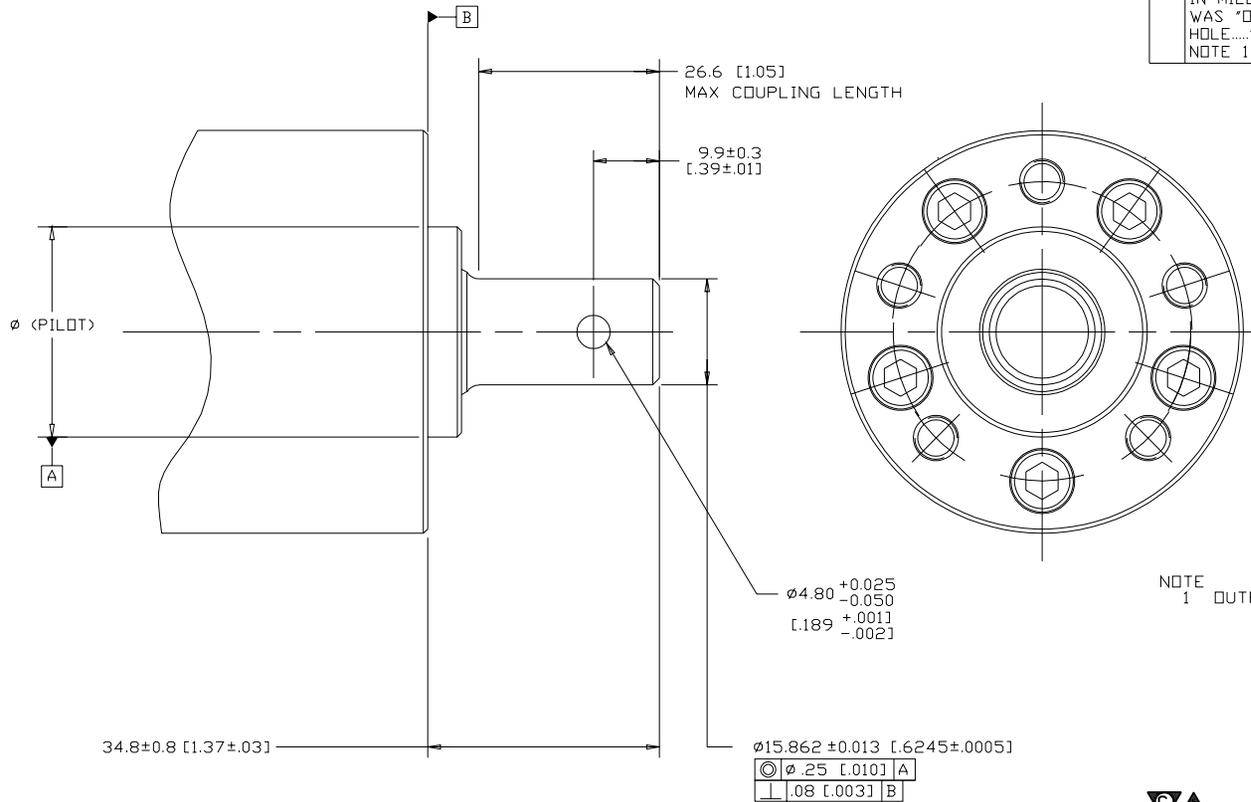


REV	REVISION	BY	DATE	ECN
A	ENGINEERING RELEASE	JC	2-26-92	17157
B	(3B)Ø4.80 +0.025 WAS Ø4.75±0.08 -0.050 [1.87±.003] [.189 +.001] -0.021	JC	10-15-92	17191
C	(4A)34.8±0.8 [1.37±.03] WAS 35.1±1.0 [1.38±.04]	JSB	3-27-08	ECR-8713
D	-1)DRAWING UPDATED TO ASME Y14.5M -1994 STANDARD AND CURRENT FORMAT -2)X(3C) MAX COUPLING LENGTH WAS 26.2 [1.03] -3)X(2B) REMOVED NOTE 2 *UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS [INCHES] -4)X(2B) NOTE 1 WAS *OUTPUT SHAFT: .....Ø4.80 [.189] CROSS HOLE.....*-5)X(2B) ADDED OUTPUT SHAFT 20 TO NOTE 1	CSG	4-29-13	M89055



NOTE  
1 OUTPUT SHAFT:  
07= Ø 15.88 [6.25] STRAIGHT WITH  
Ø4.75 [.187] CROSS HOLE 9.9 [.39] FROM END  
OR  
20= Ø 15.88 [6.25] STRAIGHT WITH  
Ø4.75 [.187] CROSS HOLE 9.9 [.39] FROM END,  
HARD CHROME PLATED

REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN		DRAWING BASED ON ASME Y14.5M-1994	
INCHES	<input type="checkbox"/>	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 15046)	
MILLIMETERS	<input checked="" type="checkbox"/>	<i>Danfoss</i>	
TOLERANCES		DRAWN JC 02-26-92 MATERIAL/HEAT TREAT	
X ± -		BY/DATE	-
XX ± .03		CHECKED KD 06-10-92	-
XXX ± .010		ENGRG DJ 06-19-92	TITLE
< ± .005		METALURGT ---	SHAFT INSTALLATION
UNSPECIFIED RADII ARE:		BY/DATE	J MOTOR
UNSPECIFIED DRAFT ANGLES ARE:		BY/DATE	
		THIRD ANGLE PROJECTION	NUMBER
		DO NOT SCALE	A-270-007
		ARITHMETICAL AVERAGE	SCALE 1/1 SHEET 1 OF 1
C SIZE			