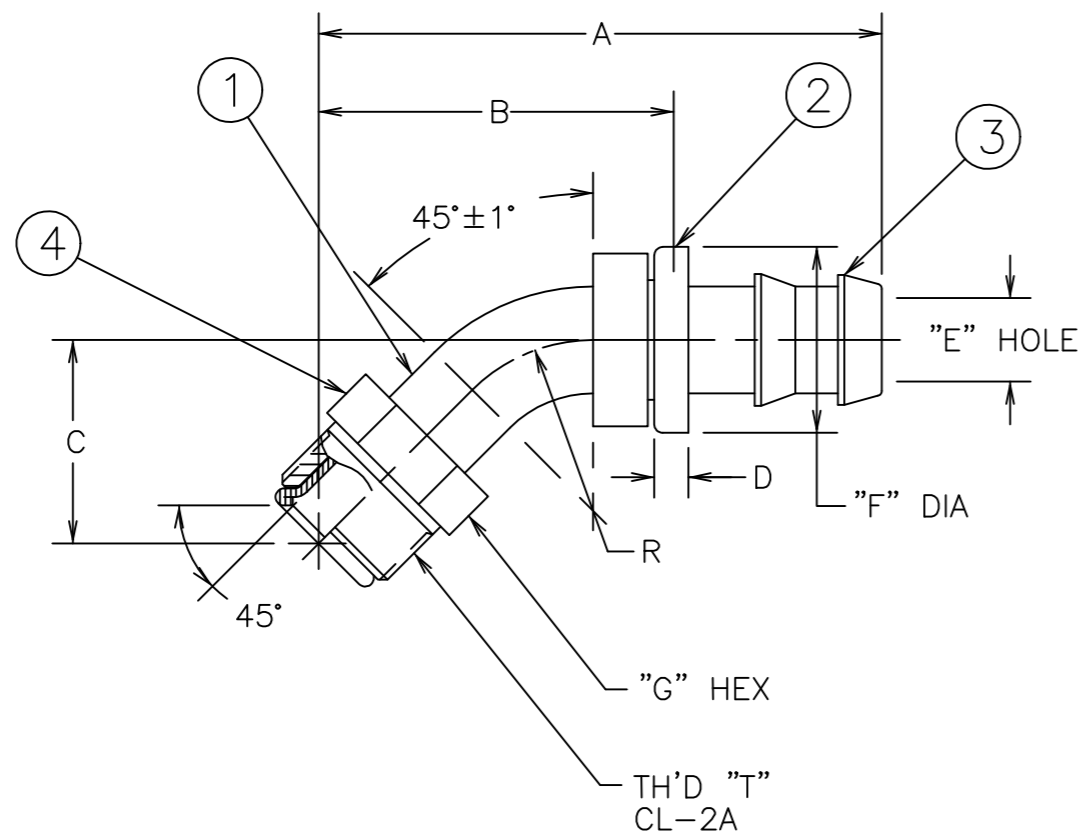


PART NUMBER	TH'D "T"	A REF	B REF	C REF	D REF	E REF	F ±.010 REF	G REF	R REF
190944-4S	7/16-24	2.46	1.70	.96	.16	.17	.615	.44	1.00
190944-6S	5/8-18	2.57	1.71	.96	.16	.30	.725	.62	1.00

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
F	REDRAWN ON CAD - LAST REV. "E" (1) NOTE #1(d) WAS: "CADMIUM PLATE PER ACES 16P6" (2)1.71 WAS 1.70	3-18-92	EN-F12791 ER-F12791

(F 2)



190944-6S	400112-6S-1.865	4213-1-6B	4131-6S	186-1299-6	
190944-4S	400112-4S-1.865	4213-1-4B	4131-4S	186-1299-4	
PART NUMBER	(1) FLARED TUBE (2)	(2) HOSE CAP	(3) NIPPLE	(4) NUT	

2. LAST DASH SIZE INDICATES LENGTH AFTER FLARING.

1. PROCESS AS FOLLOWS:
- (a) ASSEMBLE NUT AND NIPPLE ON TUBE.
  - (b) BRAZE PER ACES 67P3 OR P26.
  - (c) BEND TO DIMENSIONS SHOWN.
  - (d) ZINC PLATE PER ACES 16P47.
  - (e) ASSEMBLE CAP.

(F 1)

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LIST OF MATERIALS		DRAWN		DATE		DRAWING TITLE
ITEM NO.	MATERIAL	TERRY BAKER	3-18-92	FLUID CONVEYANCE DIVISION		
1	STEEL	CHECKED R.D.GARRETT	3-25-92	APPROVED R.D.GARRETT	3-25-92	45°, SAE MALE INVERTED FLARE, 2556 HOSE
2	BRASS	RELEASED EN-F12791	3-25-92	PROJECT NO. ER-F12791	APC NO.	
3	STEEL	DESIGN APPROVED		SIZE (CAGE) CODE NO.	DRAWING NUMBER	
4	STEEL	APPROVED		C 01276	190944-S	
				U		SHEET