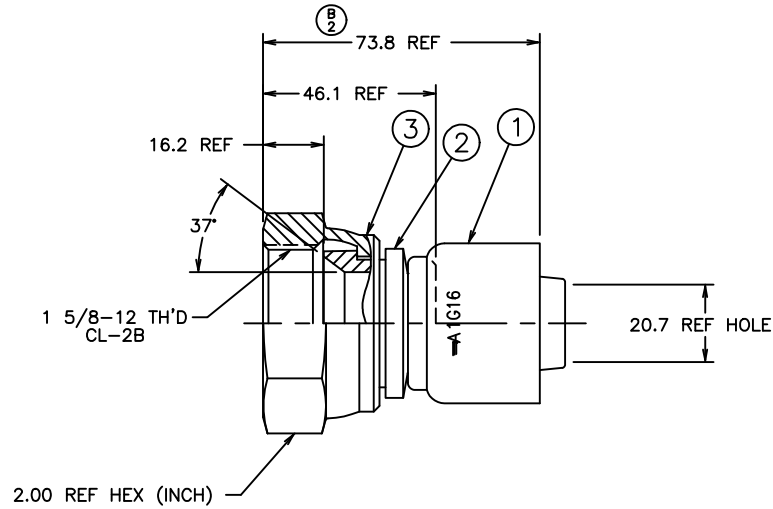


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN - SUPERSEDES 1GA_FJ_SHEET 2, REV. A* FOR 1GA20FJ16 (1)NOTE # 1(g) WAS: "CRIMP NUT PER ACES 2409P2" (2)73.8 REF WAS 74.2 REF	3-20-95	EN-F15568 DP-24900



73.8	2.91
46.1	1.81
20.7	.81
16.2	.64
MM	INCH

CONVERSION

METRIC

2. 1SA20FJ16 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2 AND #3.
1. PROCESS AS FOLLOWS:
 (a) CRIMP NUT PER ACES 2813.
 (b) ASSEMBLE SOCKET PER ACES 2813. (B)

ITEM NO.	MATERIAL	QUANTITY	DESCRIPTION
1	STEEL	1	SOCKET
2	STEEL	1	NIPPLE
3	STEEL	1	NUT

1GA20FJ16	1G16	1F40000-2016-S	210204-20S
AEROQUIP PART NUMBER	(1) SOCKET	(2) NIPPLE	(3) NUT
LIST OF MATERIALS			
DRAWN J. HUFFMAN		FLUID CONVEYANCE DIVISION	
CHECKED R. GARRETT		DRAWING TITLE	
APPROVED R. GARRETT		FITTING ASSEMBLY	
RELEASE DATE 3-29-95		SAE 37° SWIVEL, OTC	
EN-F15568 DP-24900	SIZE C	DRAWING NUMBER 1GA20FJ16	REV B
THIRD ANGLE PROJECTION	SCALE 1/1	DIST U	CAGE CODE 01276 SHEET NO

CONVERTED DRAWING CADAM to AutoCAD 8/98

DWG. NO. 1GA20FJ16 SH. REV. B