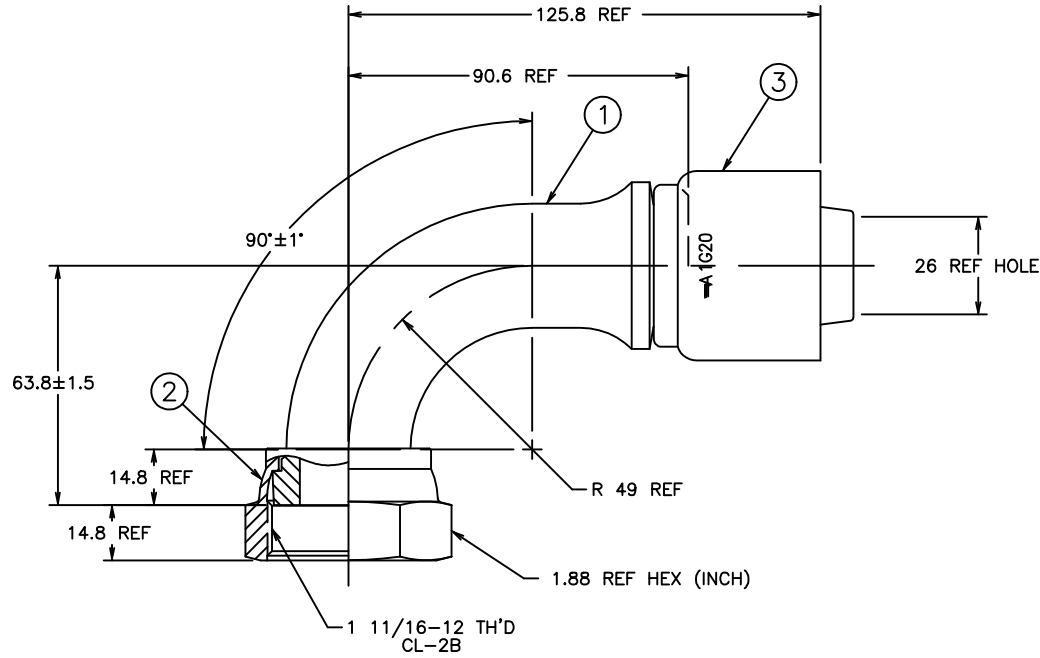


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REDRAWN - SUPERSEDES 1GA_FRB_ SHEET 2 REV."C" FOR 1GA20FRB20	12-8-95	EN-F16102 DP-24900



125.8	4.95
90.6	3.57
63.8±1.5	2.51±.06
49	1.93
26	1.02
14.8	.58
MM	INCH

CONVERSION

METRIC

ITEM NO.	MATERIAL	DESCRIPTION	QTY
1	STEEL	NIPPLE	1
2	STEEL	NUT	1
3	STEEL	SOCKET	1

1GA20FRB20	1F40023-2020AB	FC1473-20S	1G20
AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET

LIST OF MATERIALS			
DRAWN	M MOLINA	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°, ORS FEMALE SWIVEL, OTC	
CHECKED	R.D.GARRETT		
APPROVED	R.D.GARRETT		
RELEASE DATE	12-8-95		
EN-F16102 DP-24900	SIZE C	DRAWING NUMBER	1GA20FRB20
THIRD ANGLE PROJECTION	SCALE 1/1	DIST U	CAGE CODE 01276 SHEET NO

2. 1SA20FRB20 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 AND #2.

1. PROCESS AS FOLLOWS:
- BEND NIPPLE TO DIMENSIONS SHOWN.
 - ZINC PLATE PER ACES 2751.
 - CRIMP NUT PER ACES 2409P1.
 - ASSEMBLE SOCKET PER ACES 2813.