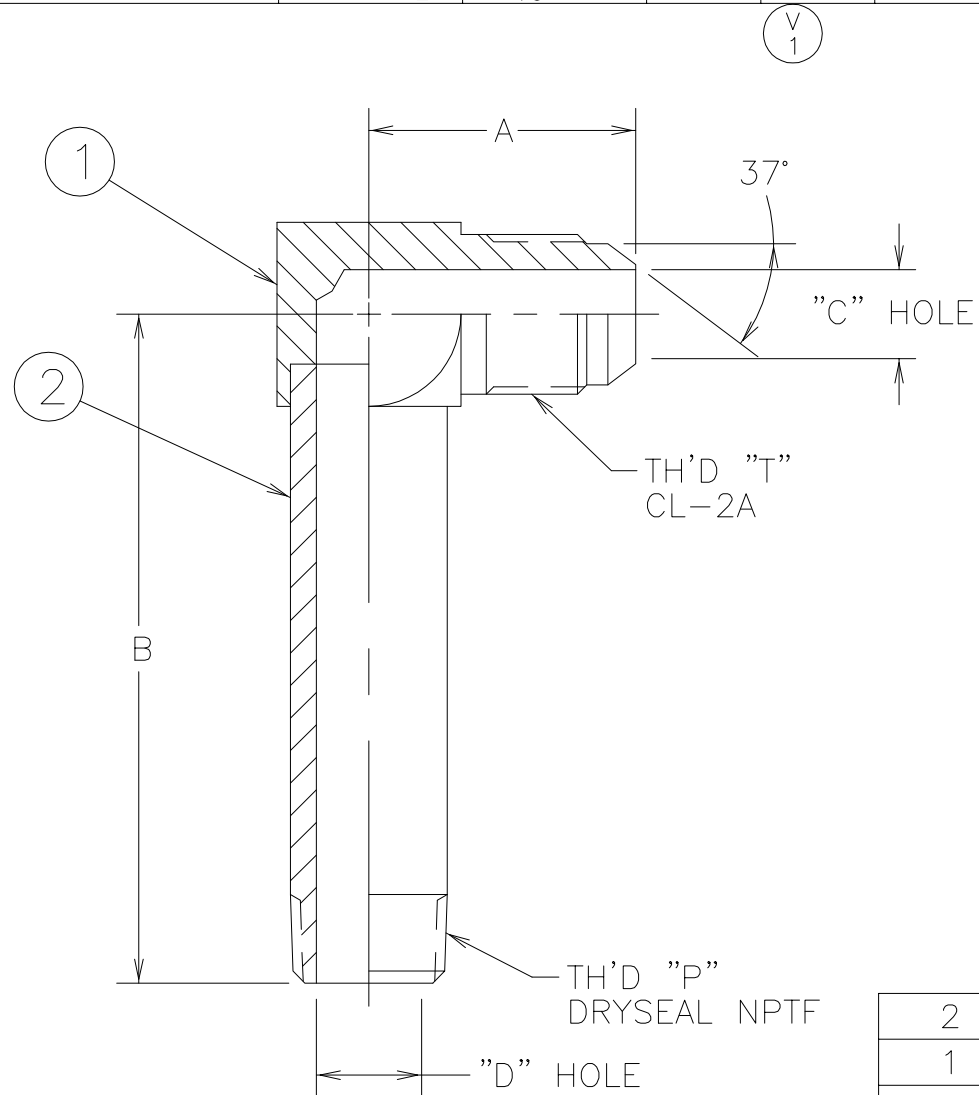


PART NUMBER	TH'D "P"	TH'D "T"	A ±.03	B ±.03	C REF	D REF
202414-6-8S	$\frac{3}{8}$ -18	$\frac{3}{4}$ -16	1.25	3.75	.39	.41
202414-8-8S	$\frac{1}{2}$ -14	$\frac{3}{4}$ -16	1.25	4.51	.39	.53
202414-8-10S	$\frac{1}{2}$ -14	$\frac{7}{8}$ -14	1.45	4.51	.48	.53
202414-12-12S	$\frac{3}{4}$ -14	$1\frac{1}{16}$ -12	1.66	5.03	.61	.72
202414-16-16S	$1-11\frac{1}{2}$	$1\frac{5}{16}$ -12	1.81	6.37	.84	.94

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
U	REDRAWN - LAST REV. "T" (1) 6.37 WAS 6.34 (2) WAS CADMIUM PLATE PER ACES 16P6	10-2-95	EN-F15904 DP-24771



ITEM NO.	QT'Y REQ'D	DESCRIPTION	SIZE	6-8	8-8	8-10	12-12	16-16	MATERIAL
2	1	ADAPTER SPUD	73435-	6S	8S	8S	12S	16S	STEEL
1	1	ADAPTER BODY	72439-	8-12S	8-14S	10-14S	12-17S	16-21S	STEEL
			PART NUMBER						

LIST OF MATERIALS

DRAWN W.A.McDERMOTT	DATE 9-26-95	Danfoss FLUID CONVEYANCE DIVISION
CHECKED M. MOLINA	DATE 10-2-95	
APPROVED M. MOLINA	DATE 10-2-95	DRAWING TITLE
RELEASED EN-F15904	DATE 10-2-95	ADAPTER SAE 37° FLARE - 90° MALE EXTRA LONG LONG ELBOW
PROJECT NO. DP-24771	APC NO.	SIZE (CAGE) CODE NO. DRAWING NUMBER
DESIGN APPROVED		B 01276 202414-S
APPROVED	SCALE NONE U	SHEET 2 OF 3

1. PROCESS AS FOLLOWS:
 (a) BRAZE PER ACES 67P2.
 (b) ZINC PLATE PER ACES 16P47.

V 2

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