



NOTE
 1 UNIT MUST BE INSTALLED IN SUCH A POSITION THAT THE CASE DRAIN ASSURES AN OIL LEVEL AT OR ABOVE UNIT CENTERLINE BEFORE STARTING
 2 FOR METRIC PORT ONLY

REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES		DRAWING BASED ON ANSI Y14.5M-1982	
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± .0005	± .0005	DRAWN NWS	MATERIAL/HEAT TREAT
± .001	± .001	BY/DATE 1-2-08	
± .002	± .002	CHECKED BMS	
± .005	± .005	BY/DATE 1-2-08	
UNSPECIFIED RADIUS ARE:	UNSPECIFIED RADIUS ARE:	ENGINEER DJZ	TITLE
---	---	BY/DATE 1-2-08	SERIES 420 PUMP INSTALLATION
UNSPECIFIED DRAFT ANGLES ARE:	UNSPECIFIED DRAFT ANGLES ARE:	METALLURGY	NUMBER
---	---	BY/DATE	A-3215-014
E SIZE	DO NOT SCALE	THIRD ANGLE PROJECTION	SCALE 1/1
		ARITHMETICAL AVERAGE	SHEET 1 OF 1