



INVOLUTE SPLINE
 FILLET ROOT SIDE FIT
 23 TOOTH 16/32 PITCH
 WILL FIT ANSI B92.1 1970
 CLASS 5 MATING SPLINES

REV	DESCRIPTION	BY	CHK	DATE	ECN
A	RELEASE FOR SAMPLES AND ESTIMATE	RLL		5-9-95	X7920
B	ENGINEERING RELEASE -1)[2.500±.001]/ 63,50±0,03 WAS [3.149±.010]/79,98±0,25 -2)φ37,617±0,127 WAS φ37,617±0,064 -3)REVISED PICTORIALY	JJV		4-15-96	28055
C	-1)REV B IN REV BLOCK WAS "-2)φ31,160 ±0,127 WAS φ31,160±0,064" -2)φ37,62 ±0,13[1.481±.005] WAS φ37,617±0,127 [1.4810±.0050]	AGJ		6-26-96	28337
D	REVISED PICTORIALY	EMR	JED	7-21-98	31498
E	ADDED TAP DRILL	KCS	AB	11-18-19	M111256A

T

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES <input type="checkbox"/> MILLIMETERS [INCHES] <input checked="" type="checkbox"/>	DRAWING BASED ON ANSI Y14.5M-1982		
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TOLERANCES .X ± --- .XX ± --- .XXX ± --- < ± ---	DRAWN BY/DATE RLL 5-17-95 CHECKED BY/DATE JGS 11-8-95	MATERIAL/HEAT TREAT	
UNSPECIFIED RADII ARE ---	ENGRG BY/DATE MFW 11-8-95 METALLURGY BY/DATE ---	TITLE 23T INPUT SHAFT INSTALLATION	
UNSPECIFIED DRAFT ANGLES ARE ---	 THIRD ANGLE PROJECTION	MICROINCHES <input type="checkbox"/> MICROMETERS [MICROINCHES] <input type="checkbox"/> ARITHMETICAL AVERAGE <input checked="" type="checkbox"/>	NUMBER A-992-023
DRAWING FORMAT CADD <input checked="" type="checkbox"/> MANUAL <input type="checkbox"/>	DO NOT SCALE	SCALE 1/1	SHEET 1 OF 1