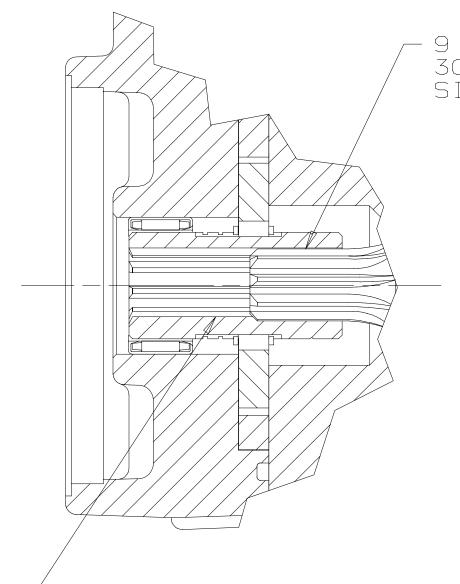
SYM	REVISION	BY	DATE	ECN
А	ENGINEERING RELEASE	MAS	3/11/92	21468



9 TOOTH 16/32 DP 30° INVLT FLAT ROOT CLASS 1 SIDE FIT SPLINE SAE J4986

THIS UNIT WILL ACCEPT ANOTHER UNIT WITH AN SAE A MOUNT AND A 9 TOOTH SPLINE 31.8 [1.25] LONG FROM MOUNTING FLANGE ADDITIONAL UNITS DRIVEN BY THIS SPLINE MUST NOT REQUIRE MORE THAN 54.2 N·m [40 16f·f+] TORQUE

G HK

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN	DRAWING BASED ON ANSI Y14.5M-1982					
INCHES MILLIMETERS [INCHES]	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE					
TOLERANCES .× ± REF	PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)					
.xx ± REF .xxx ± REF	DRAWN M.A.STOICK BY/DATE 4/15/92	MATERIAL/HEAT TRE	AT			
∠ ±REF	CHECKED BY/DATE					
UNSPECIFIED RADII ARE ———	ENGRG BY/DATE METALLURGY BY/DATE	OUTPUT SHAFT INSTALLATION				
UNSPECIFIED DRAFT ANGLES ARE	THIRD ANGLE PROJECTION		NUMBER A - 4 4 8 - 0 2			
DRAWING FORMAT cadd⊠ manual [DO NOT SCALE		SCALE /	SHEET OF		