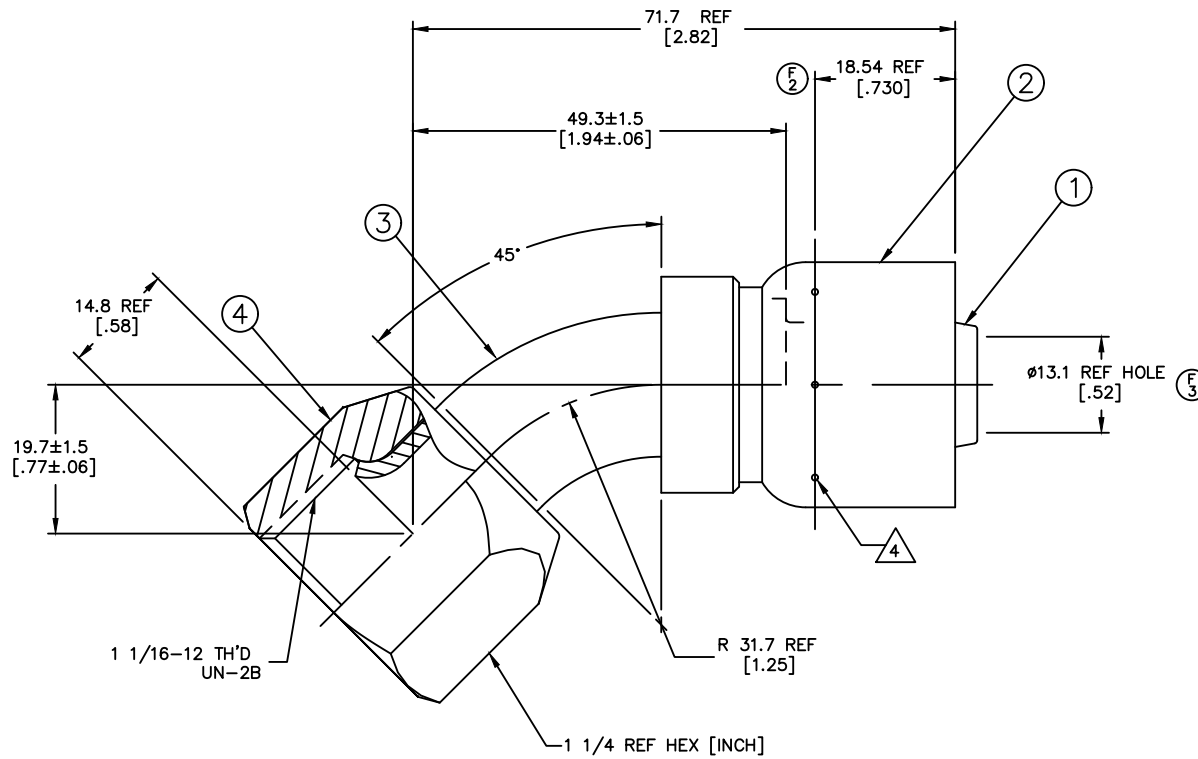


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REACTIVATED AS PER REV "B" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299
E	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-07-27 SSW	CO-0206202
F	ADDED MARKING FOR CRIMP LOCATION. UPDATED DRAWING ACCORDINGLY 1) ADDED NOTE #4 2) ADDED DIMENSION 3) WAS $\phi 12.7$ [.50] REF HOLE	2021-11-16 ARK	CO-0221251



METRIC

FJ3249-1212S	FW1314-1212S	FW1186-12S	404501-12S	210201-12S	
PART NUMBER	① NIPPLE	② SOCKET	③ ELBOW	④ NUT	

LIST OF MATERIALS

ITEM NO.	MATERIAL	DRAWN S. BOHN	CHECKED R. D. WEBB	APPROVED G. CLARK	RELEASE DATE 2001-01-16	EN-F20803	DP-1290	THIRD ANGLE PROJECTION	SIZE A2	DRAWING NUMBER FJ3249-1212S	REV F	
1	STEEL											
2	STEEL											
3	STEEL											
4	STEEL											
									SCALE 2/1	DIST U	CAGE CODE 01276	SHEET 1

Danfoss FLUID CONVEYANCE DIVISION

DRAWING TITLE
FITTING ASSEMBLY
45°, SAE 37" SWIVEL
1503 HOSE

THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHT RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 16016)

- ④ CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). (F1)
- ③ CAN BE MADE FROM TUBING FROM SPECIFICATIONS ON ELBOW DRAWING.
- 2. DIMENSIONS ARE IN MILLIMETERS [INCHES].
- 1. PROCESS AS FOLLOWS:
 - (a) BRAZE PER ACES 67P3 OR P26. (E1)
 - (b) ZINC PLATE PER ES 2751D8. (E1)
 - (c) ASSEMBLE NUT AND FLARE PER FF481.
 - (d) ASSEMBLE SOCKET PER ES 2409P17.