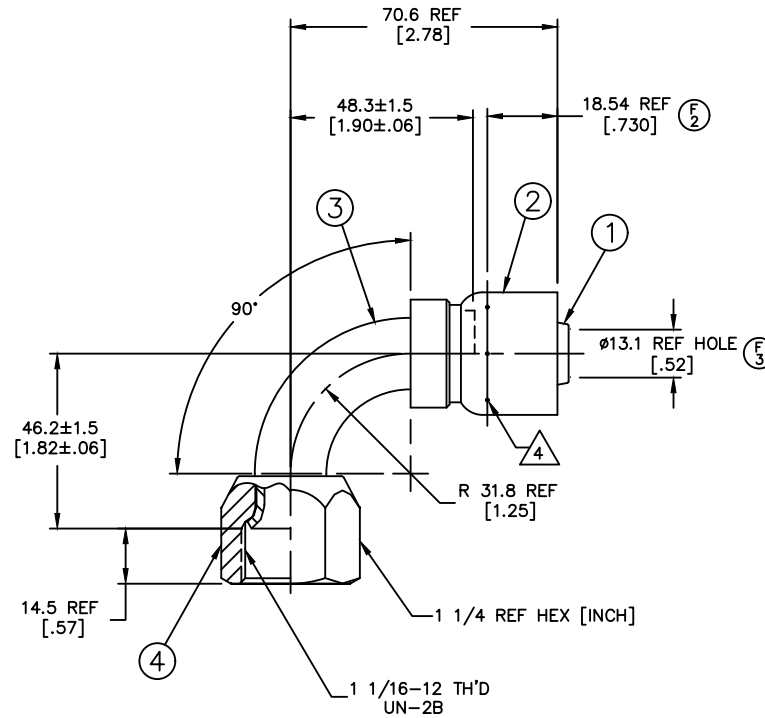


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REACTIVATED AS PER REV "B" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299
E	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-07-27 SSW	CO-0206204
F	ADDED MARKING FOR CRIMP LOCATION. UPDATED DRAWING ACCORDINGLY 1) ADDED NOTE #4 2) ADDED DIMENSION 3) WAS $\phi 12.7$ [.50] REF HOLE	2021-11-16 ARK	CO-0221251



METRIC

4. CRIMP LOCATION IMPRESSION MARK (6-8 PLACES) (F<sub>1</sub>)
3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. PROCESS AS FOLLOWS:  
 (a) BRAZE PER ACES 67P3 OR P26 (NIPPLE ON SHORT TANGENT END).  
 (b) ZINC PLATE PER ES 2751D8.  
 (c) ASSEMBLE NUT AND FLARE PER FF481.  
 (d) ASSEMBLE SOCKET PER ES 2409P17.
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

FJ3250-1212S	FW1314-1212S	FW1186-12S	409009-12S	210201-12S	
PART NUMBER	① NIPPLE	② SOCKET	③ ELBOW	④ NUT	
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN D. SNYDER	FLUID CONVEYANCE DIVISION DRAWING TITLE <b>FITTING ASSEMBLY</b> 90°, (SAE 37°) SWIVEL, 1503 HOSE		
1	STEEL	CHECKED R. D. WEBB			
2	STEEL	APPROVED S. HAUBERT			
3	STEEL	RELEASE DATE 2001-01-12			
4	STEEL	EN-F20874	SIZE A2	DRAWING NUMBER FJ3250-1212S	REV F
		DP-1290	THIRD ANGLE PROJECTION	SCALE 2/1	DIST U
				CAGE CODE 01276	SHEET 1
<small>THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHT RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 16016)</small>					