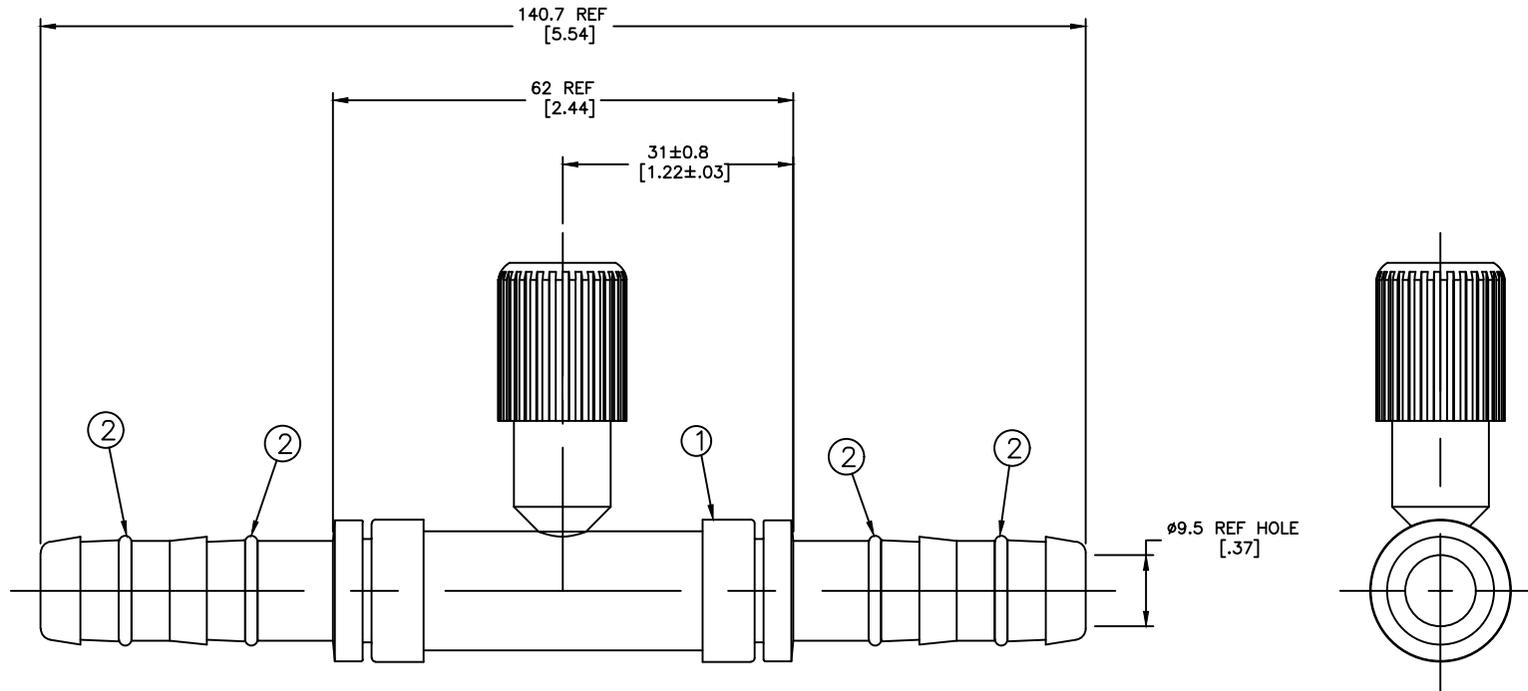


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	1) ADDED NEW PART NUMBER "FCE1914".	2020-08-05 DMK	CO-0207135
B	1) FBE4514 WAS FCE1914.	2020-09-30 AAG	CO-0208943



LIST OF MATERIALS			
ITEM NO.	MATERIAL	QTY	DESCRIPTION
1	STEEL	1	NIPPLE ASSEMBLY
2	HNBR	4	O-RING (4 REQUIRED)

DRAWN T. HARTFORD	<b>Danfoss</b> FLUID CONVEYANCE DIVISION		
CHECKED J. BAHNSEN	DRAWING TITLE	FITTING ASSEMBLY	
APPROVED J. BAHNSEN	SPLICER WITH LOW SIDE CHARGE PORT		
RELEASE DATE 2000-02-25	GH134 HOSE		
EN-F19600	SIZE	DRAWING NUMBER	REV
DP-1256	A2	FJ5986-1010S	B
THIRD ANGLE PROJECTION	SCALE	DIST	CAGE CODE
	2/1	U	01276
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2. DIMENSIONS ARE IN MILLIMETERS [INCHES].
1. PROCESS AS FOLLOWS:  
 (a) LUBRICATE O-RINGS AND ASSEMBLE ON NIPPLE AS SHOWN.