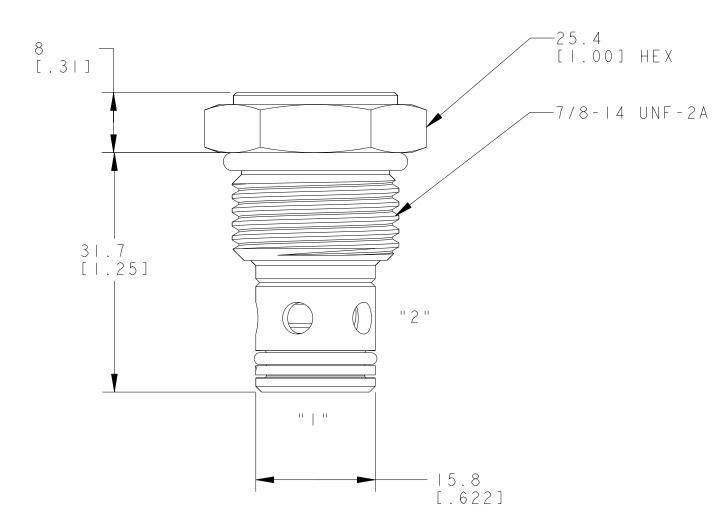
REV	DESCR			IPTION			ВҮ	СНК	DATE	ECN	/	MPS
А	RELEASE	FOR	SAMPLES	AND	ESTIMATES		JGS	АН	2/12/05	M 6	39	78



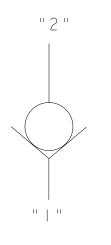
NOTE:

- I USE VALVE CAVITY C-10-2
- 2 NET WEIGHT: .08 kg [.17 lb]

3 TORQUE INTO CAVITY:
ALUMINUM CAVITY: 47-54 N°m [35-40 lbf°f†]
STEEL CAVITY: 68-75 N°m [50-55 lbf°f†]

MC

DISTRIBUTION CODE(S)



UNLESS OTHERWISE SPECIFIED ALL	DRAWING	BASED ON ANSI YI4.5M-1982						
DIMENSIONS ARE IN INCHES MILLIMETERS (INCHES) TOLERANCES .X ±	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)							
. X X	DRAWN JGS MATERIAL/HEAT TREAT ,							
. * * * ±	CHECKED JGS BY/DATE 10/21/04							
UNSPECIFIED RADII ARE:	ENGRG NF BY/DATE 11/2/04	TITLE						
	METALLURGY BY/DATE	CHECK VALVE						
UNSPECIFIED DRAFT ANGLES ARE:		MICROINCHES NUMBER MICROINCHES NUMBER						
	THIRD ANGLE PROJECTION	SCALE 2/1 SHEET 1 OF 1						
B SIZE	DO NOT SCALE	ARITHMETICAL AVERAGE SCALE 2/1 SHEET TOP T						