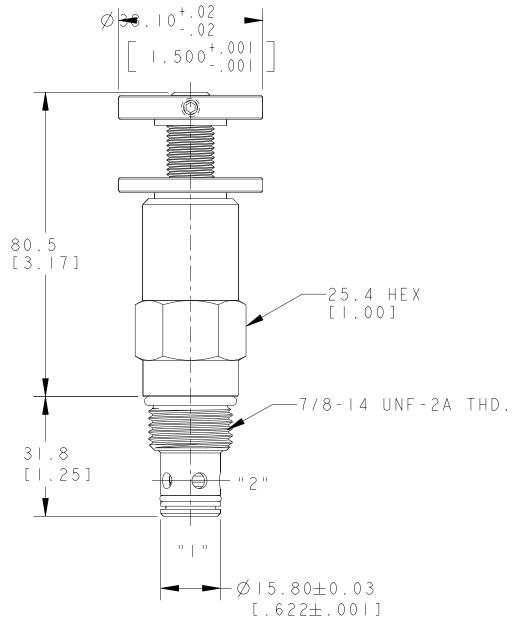
REV	DESCRIPTION	ВҮ	СНК	DATE	ECN / MPS
А	ENGINEERING RELEASE	RSI	JGS	2/12/05	M63978





- I.USE VALVE CAVITY C-10-2.
- 2.NET WEIGHT OF CARTRIDGE: 0.22kg [.48 lb]
- 3. TORQUE INTO CAVITY:

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.f+] STEEL CAVITY : 68-75 N.m [50-55 lbf, ft]

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CHECKED RSI BY/DATE 05/16/05 ENGRG --TITLE BY/DATE --RV3-10-K/RV8-10-K METALLURGY --BY/DATE --MICROINCHES X \oplus NUMBER MICROMETERS (MICROINCHES)

UNSPECIFIED DRAFT ANGLES ARE: - -

UNSPECIFIED RADII ARE:

SCALE 1/1 SHEET I OF I

B SIZE

THIRD ANGLE PROJECTION DO NOT SCALE

ARITHMETICAL AVERAGE