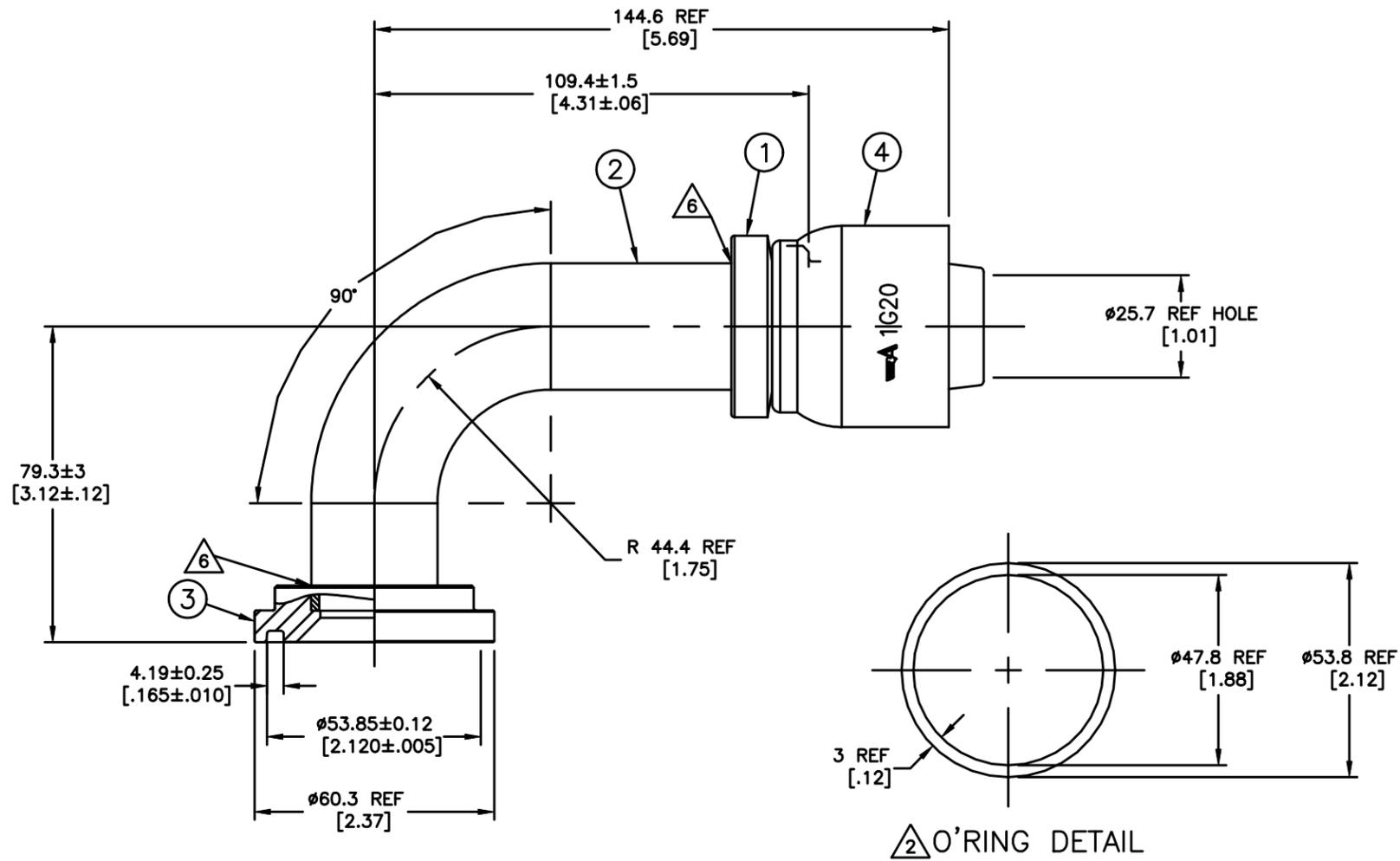


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN & REDESIGNED (1) ADDED INCH DIMENSIONS AND NOTE #4 (2) ADDED ALTERNATE CONSTRUCTION, NOTE #5.	2000-09-11	EN-F22890 DP-1299 BAL/WRH



5	1G24FLB20	1F90001-3220AR	19.020-32.14	17.007-32-24	1G20	
	1G24FLB20	1F40014-2020AB	1F40034-20-02AB	4624-24-20S	1G20	
	AEROQUIP PART NUMBER	① NIPPLE	② ELBOW	③ SHOULDER	④ SOCKET	

LIST OF MATERIALS	
ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL
4	STEEL

DRAWN B.LAMPLEY CHECKED W.R.HYDE APPROVED W.R.HYDE RELEASE DATE 2002-10-16 EN-F22890 DP-1299 THIRD ANGLE PROJECTION	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°, SPLIT FLANGE TYPE (CODE 61), OTC
SIZE A2	DRAWING NUMBER 1G24FLB20
SCALE 1/1	DIST U
CAGE CODE 01276	SHEET F

- ⑥ BRAZE PER ACES 2814.
- ⑤ ALTERNATIVE CONSTRUCTION. (F₂)
- ④ DIMENSIONS ARE IN MILLIMETERS [INCHES]. (F₁)
- ③ 1S24FL20 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2 & #3.
- ② O-RING SHOWN FOR REFERENCE ONLY: SUPPLIED BUT NOT FURNISHED WITH ASSEMBLY.
- ① ZINC PLATE PER 2751.

REV. F
SH. 1G24FLB20
DWG. NO.